Dote 2263 e-malia Soft Kry

NONE; W.O 8-RIEIS-3612; TR# 749867

WAS ELECTRO - HERE FING UT6928 A
BACN 12M-15Y FOR CUSTOMER TOOLS

UT6928A (UT8512-14 TOMIL) FILLI

2-2-0-0, AIP EFFI PELETED; DET-10 &-APDED; UT6928A (REVISED: F/NI WMS

3440 DIA

4 0c1

MAS

(

% (REF)

0



DET-O; FING; VIEW LAST USED:

BREAK ALL SHARP CORNERS EXCEPT WHERE NOTED.

FINISH GRIND OR SHIM THIS DIM. ON ASSY. TO HOLD .025 DIM. DENTIFY AND INSPECT PER TPS 40.4-9

3> STORE ALL PARTS OF ST927-1 (ANVIL, CUTTER & PUNCH) IN BOX UT 8512, NESTING PARTS IN POLYETHYLENE FOAM. 4> VENDOR Nº KSBN 12-18 1.D. ,7500, OD. 2.1250 5 DIA'S TO BE CONCENTRIC WITHIN . 001

DART NO DET. FOR TOOL NOST 927-1 AS SHOWN BELOW

PART 1 SE S PART 2 PART 3 ST 927-1 ST 927-1 ST 927-1 ASSY OF DET'S -5,-6 4-7 ASSY OF DET'S -3,-4 4-8

(D) 6 ATTACH NAME RLATE TO UT 8512-14 BOX UT 6904 FOR BOEING PRODUCTION TOOLS. UT 6928A FOR CUSTOMER TOOLS ONE

- K2×45° CHAM

SF F08 - 8

@ TOOL NO CODE : 57927-X

PART NO BASIC NO



DUNCH PILOT
H.T. Rc 52-56
DIA'S TO BE
CONCENTRIC
WITHIN .001 T.L.F

34.1 OF 13

756TZ

TEPTE MANY SUMMER THINKHE

ST 927

THE BUEING COMPANY

			1	1	DEARING	SING	8
	ASSY USED ON	NO	DETAIL NO	QUANTITY		30 10 3MPh	ĕ
	1001.MS	TODLING CHANGE DRDER	330	Call 1 . 1 . 2	SALOTE O	# 0 m S	
	STR NU	илияви	DATE		IN INCHES		_
	B HA	SWARPY S	6-77.5	EXCEPT AS NOTED	OTED 1 WACHINE		$\overline{}$
	000	WNOW T	7-6-71	FRACTIONAL # 1/52	FINISH		-
	DIRT	TR. T49847 4/	4/20/93	DECIMAL ± .005	_	DESIGN BY	~9.
				ANCULAR = 10	SEE TOM.	DETAIL BY	
				FLOOR ANEA	APPROX MT	CHECK BY	-
							-
				PR00		APPRINEG	-
DRAWING NUMBER SMEET AGEN NO.	NO 0350			WICKE		DEACHART	-
				TOR# CANNOLL	44.5	400	\sim

OPERATION I a (1) 4

(10)

5 HOLE SAW STIERE-

-,578 DIA. #.0001 P. 531 DIA

OPERATION I

(M)

BEARING REMOVAL TOOL FNGINEERRING APPROVAL OF MITST ARTICLE REQUIRED FOR CUSTOMER, THIS TOOL IS COMMON TO AIRLINE CUSTOMERS AND BOKING MANUFACTIRING

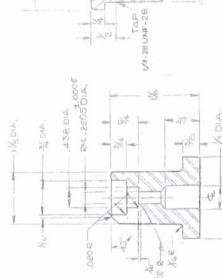


. 529 DIA. 5

\$2 × 45°CHAM

.250 DIA. <

-,187 SQUARE



1445°CHAM RM 3875 DIA

THREAD \$4-24 UNF - 2A

- 132R

MIN, RELIEF 3435 DIA. (7)

FORM END APPROX AS SHOW/N.

MEDIA.

-.2491 DIA.

CENTERS OR

CUTTER PILOT
SCALE: 1/2 x SIZE
H.T. RC 52-56 & GRIND

HT. Rc. 52 - 56
PILOT HOLE TO BE
CONCENTRIC WITH
.648 DIA. WITHIN .001 T.R. (00)

TAP. 12 DIA 134DIA REF +yl & CUT

ANVIL
H.T. R. 46-50
TOP & BOTTOM SURFACES
TO BE PARALLE, AND TO
BE PERPENDICULAR TO
THE .250 DIA.

SCOST KING \$ 2000 60DAYS